

## ABSTRACT

A pressure-sensitive adhesive polymer comprising a reaction product of a C<sub>1</sub> to C<sub>20</sub> alkyl (meth)acrylate, an ethylenically unsaturated carboxylic acid, a C<sub>2</sub> to C<sub>8</sub> hydroxyalkyl (meth)acrylate, a vinyl aromatic, optionally a ethylenically unsaturated monomer containing sulfonic acid, and optionally a vinyl ester of a carboxylic acid. The pressure-sensitive adhesive polymer can provide adhesion and cohesion in a temperature range from -30°C to 50°C for the All-Temperature pressure-sensitive adhesive market.